

**AGENDA**  
**HUMAN SERVICES COUNCIL MEETING**  
**GARFIELD COUNTY COURTHOUSE**  
**COMMISSION CHAMBERS**  
55 South Main  
Panguitch, Utah

**Tuesday, March 17th 2009 at 10:00 a.m.**

- I. WELCOME & INTRODUCTIONS
- II. APPROVE MINUTES OF JANUARY 13th, 2009 MEETING
- III. FUNDING ISSUES
  - A. FY 2009 LEGISLATIVE CHANGES(State Dollars)
  - B. FY 2010 LEGISLATIVE FUNDING CHANGES (State Dollars)
  - C. THE AMERICAN RECOVERY AND REINVESTMENT ACT
- IV. FY 2010 SOCIAL SERVICE BLOCK GRANT FUNDING
- V. FY 2010 COMMUNITY SERVICE BLOCK GRANT FUNDING
- VI. EMERGENCY FOOD AND SHELTER PROGRAM - PHASE 27
  - A. WASHINGTON COUNTY JURISDICTION
  - B. IRON COUNTY JURISDICTION
  - C. THREE COUNTY JURISDICTION
- VII. VOLUNTEER INCOME TAX ASSISTANCE UPDATE
- VIII. 16<sup>TH</sup> ANNUAL HUMAN SERVICE PUBLIC FORUMS
  - A. DATES AND TIMES
  - B. LOCATION HOSTS
  - C. QUESTION/ISSUES FOR POWER POINT GROUP DISCUSSION
- IX. PANGUITCH SENIOR CENTER AND CARE AND SHARE FACILITIES
- X. FOLLOW UP TO HEALTH CARE LETTER
- X. OTHER
- XI. NEXT MEETING - May 12th, 2009 (Beaver - Southwest Center)
- XII. ADJOURN